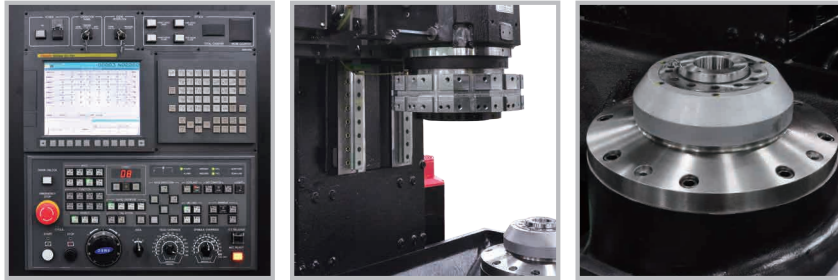


# PL 250V(RH,LH) / 250VM(RH,LH)

## VERTICAL LATHE



**PL 250V**

Vertical lathe developed for automatic process line of automobile and electric parts and maintain high accuracy in long-term machining process



- Quiet & Heat Design
- Possible to make versatile automatic system line

### Major Specifications

[ ] : Option

DESCRIPTION		PL 250V(RH, LH)	PL 250VM(RH, LH)
Chuck size	inch	A Type:8", B Type:10"	A Type:8", B Type:10"
Swing over the bed	mm	550	550
Max. turning diameter×length	mm	400×245	400×245
Spindle speed	rpm	4,500[3,500]	4,500[3,500]
Spindle nose	ASA	A2-6	A2-6
Spindle motor(cont./30min)	kW	15/18.5	15/18.5
Rapid traverse (X/Z)	m/min	24/24	24/24
Axis travel (X/Z)	mm	230/280	230/280
Number of tool positions	ea	12	12/BMT55
Shank size for square tool	mm	25×25	25×25
Shank size for boring bar	mm	50	50
Machine weight	kgf	5,000	5,100
Required floor space (L×W)	mm	1,500×1,970	1,500×1,970
Controller		Fanuc Series	