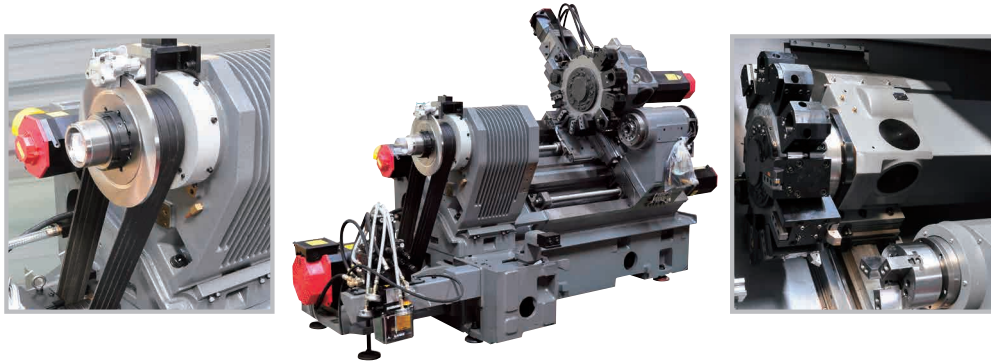


# PL 2000MS / 2500MS

## INTEGRATED CNC TURNING CENTER



### SL 2000MS

Integrated machining operations in one set-up through Sub-spindle and Y-Axis



- BMT Type machining feature providing ultimated integrated machining capability on the workpiece
- Synchronized C1-axis(Main spindle) and C2-axis(Subspindle) indexing provides machining flexibility in a wide variety of workpiece configurations.

### Major Specifications

[ ] : Option

DESCRIPTION		SL 2000MS	SL 2500MS
Chuck size	inch	A Type:6", B Type:8"	A Type:8", B Type:10"
Swing over the bed	mm	650	650
Max. machining diameter×length	mm	354×460	354×445
Max. machining bar size(Main/Sub[Opt.])	mm	66/36	77/36[52]
Spindle speed(Main/Sub[Opt.])	rpm	4,500/6,000	3,500/6,000
Main Spindle motor(cont./30min)	kW	11/18.5	18.5/22
Sub Spindle motor(cont./30min) [Opt.]	kW	5.5/7.5	5.5/7.5
Axis Travel (X/Z/Y)	mm	210/515/500	210/515/500
Number of tool positions	ea	12(BMT65)	12(BMT65)
Shank size for square tool	mm	25×25	25×25
Shank size for boring bar	mm	50	50
Machine weight	kgf	5,500	5,500
Required floor space (L×W)	mm	3,458×1,695	3,458×1,695
Controller		Fanuc Series	