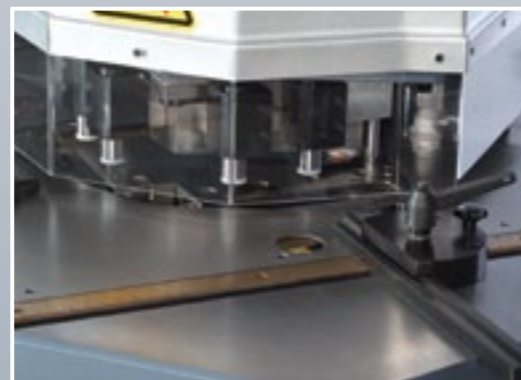


VN SERIES

Durma Corner Notchers have a rigid construction with a solid machined table. T-Slots have been machined in the table for fast and accurate positioning of gauge stops and protractor guides. The operator can adjust the angle of notch from 30 to 140 degrees easily and quickly via hand viels wheels located on each side of the machine.

The automatic blade adjustment feature assures high quality cuts on varied thickness and types of material. There are three upper and four lower hydraulics cylinders that create a rigid structure for accurate for and repeatable notching. The measuring scales have been positioned below the work service to prevent wearing of dimensional readouts over time.



Standard equipments for VN) FN Series

- Hand Wheel adjustment of notch angle from 30-140 degrees (VN)
- Hand and foot control
- Slug chute
- Two protractor gauges
- T-slotted table with recessed measuring scales
- Automatic setting of blade clearance
- Blade suitable for cutting mild or stainless steel
- Adjustable back stop for side shearing
- Material hold downs

FN SERIES



FN-VN	Unit	FN 2506	FN 2004	VN 2004	VN 2006
Cutting Capacity	mm	St 42 kg / mm ² - 6mm St 60 kg / mm ² - 4mm	St 42 kg / mm ² - 4mm	mm(in 60°) 4 mm(in 30°) 2	mm(in 60°) 6 mm(in 30°) 4
Cutting Length	mm	250 X 250	200 X 200	200 X 200	200 X 200
Cutting Angle	<	90°	90°	from 30° to 140°	from 30° to 140°
Stroke/min	$\frac{1}{\text{min}}$ (max) Strok: 8 mm	45	34	28	28
Motor Power	Kw	4	4	4	4
Oil Capacity	lt	40	36	50	50
Height	mm	1150	1100	1300	1300
Width	mm	900	950	1050	1050
Length	mm	900	850	900	900
Weight	kg	~ 850	~ 550	~ 950	~ 1000